

JUZE

Production Performance Report

Runtime, downtime, output, scrap, parts, and production losses

North Ridge Plant

Jul 1, 2026 - Jul 7, 2026

Press 101

NET RUNTIME 1d 16h gross run less recorded stops	DOWNTIME 2h 44m 11 production stops	GOOD PRODUCTION 18,420 accepted output	SCRAP 126 0.7% of output	AVAILABILITY 93.7% runtime / recorded time	FIRST-PASS YIELD 99.3% good / total output
HIGHEST OUTPUT Press 101 18,420 good	MOST DOWNTIME Press 101 2h 44m		LARGEST RECORDED LOSS Material jam 1h 18m		

MACHINE SUMMARY

Production performance

MACHINE	TYPE	RUNS	RUNTIME	STOPS	DOWNTIME	AVAILABILITY	GOOD	SCRAP	YIELD	TOP STOP REASON
Press 101	Press	32	1d 16h	11	2h 44m	93.7%	18,420	126	99.3%	Material jam

LOSS ANALYSIS

Downtime by reason

STOP REASON	CATEGORY	EVENTS	TOTAL	AVERAGE	SHARE OF SELECTED DOWNTIME										
Material jam	Production	5	1h 18m	15m											48%
Quality check	Quality	3	38m	12m											23%
Tooling adjustment	Maintenance	2	31m	15m											19%
No material	Production	1	17m	17m											10%

PART / JOB SUMMARY

Top 15 by good production

PART / JOB	MACHINE	RUNTIME	GOOD	SCRAP	FIRST-PASS YIELD
BRKT-1042	Press 101	16h 0m	7,240	51	99.3%
BRKT-1180	Press 101	13h 27m	6,180	43	99.3%